# 3M Scotch<sup>™</sup> Tape 2836

# High Temperature Masking Tape

# **Product Information**

12/95

## **Product Description / Markets**

Scotch<sup>TM</sup> Tape 2836 is a chamois colored smooth creped high temperature paper masking tape for both the automotive and the industrial markets.

Features	Advantages	Benefits
* Latex saturated heavy weight smooth creped paper backing	* Excellent solvent resistance	* Prevents paint bleed through
	* Good water resistance	<ul> <li>No re-masking after wet sanding</li> </ul>
		* Suitable for use with water- based paints
	* Smoothness	* Reduces finger abrasion
	* Excellent edge tear resistance	<ul> <li>Prevents tearing in narrow curves or on difficult surfaces</li> </ul>
	* Excellent conformability	* Good curve masking
	* Excellent sliver resistance	* Easy removal
	* Easy hand tear	* Good handling
	* Paint flaking resistance	* Good finished surface
* Controlled crosslinked rubber resin adhesive	* Excellent initial tack	* Easy to apply
	* Excellent holding power	* Resists lifting even in repeat bake cycles
	* Good adhesive transfer resistance	* Clean removal
	* Infrared resistance	* Multi usable
	* Controlled unwind	* Easy handling

## **Applications / Performance**

The excellent temperature performance of 140 °C for one hour of the Scotch<sup>TM</sup> Tape 2836 allows its use in all automotive paint curing processes, extended baking cycles or repeat bake cycles.

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#### **Product Characteristics**

Thickness : 0.170 mm AFERA 4006 Adhesion to steel : 10 N/25 mm AFERA 4001 Tensile strength : 115 N/25 mm AFERA 4004 Elongation : 10.5 % AFERA 4005

Temperature performance : 140 °C

Satisfactory performance and clean removal of Scotch<sup>TM</sup> Tape 2836 will be achieved at varying temperatures/time exposure on many substrates. Tests should be conducted to establish Scotch<sup>TM</sup> Tape 2836 performance parameters in your process conditions. The optimum level for product performance and easy removal is at 140 °C for 60 min.

#### **Available Sizes**

Width (mm) : 15, 19, 25, 30, 38, 50, 75 and 100

Length (m) : 50

### **Storage Conditions**

Store in clean dry place. Temperature of 21 °C and 50 percent relative humidity are recommended.

#### **Disclaimer**

All statements, technical information and recommendations are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. Please ensure before using our products that it is suitable for your intended use. All questions of liability relating to this products are governed by the Terms of Sale subject, where applicable, to the prevailing law.

## **Masking and Packaging Systems Division**

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